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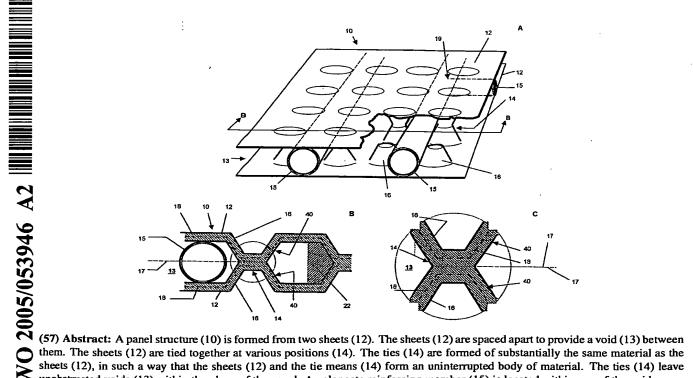
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sheets (12), in such a way that the sheets (12) and the tie means (14) form an uninterrupted body of material. The ties (14) leave unobstructed voids (13) within the plane of the panel. An elongate reinforcing member (15) is located within one of the voids.